

# RUM & RAISIN SINGLE MALT

KILLOWEN SIGNATURE BLEND

MOURNE MOUNTAINS, IRELAND

## 2023 SILVER: THE SAN FRANCISCO WORLD SPIRITS COMPETITION

Killowen Dark Rum offers notes of rich molasses and tropical fruits where-as the rich PX serry casks provide abundant raisin and dried fruits amidst the backdrop of the famous apples and pears often found in the sourced distillate.

The playful name is a nod to the cask choices and the beginning of a signature release that will be replicated in varying forms.

This is another proudly sourced whiskey release from Killowen, having selected a handful of casks from a distillery in the neighboring County of Louth, which is clearly mentioned on the bottle. Killowen have now launched themselves into the single malt scene after extensively exploring blending and finishing in their previous Bonded Experimental Series.

The Rum & Raisin is presented in a new bottle type, and with a beautiful new labeling design: cork and tamper seal. This means that the wax seal will be kept for future releases outside of this particular signature style. The luxurious Rum & Raisin is the beginning of an evolving family of releases that will continue from sourced liquids into Killowen's own distillate.

## TASTING NOTES

**NOSE:** A burst of fresh apple Juice along with black-strap molasses and a generous helping of warm Christmas pudding.

**PALATE:** Sweet & Juicy large green apples along with dark sugar. A range of dried fruits such as raisins, sultanas & figs. All of this with heavy old-style dark rum as a backdrop. A late arrival to the tropical Caribbean, with Coconut and Vanilla a molasses.

**FINISH:** Caramelised demerara sugar with toffee apple or candy apple. Red apples this time instead of the green ones earlier on, with a stand-alone note of ground almonds towards the end before a dollop of Christmas cake to finish... but you keep going back for more.

ALCOHOL  
**55% ABV**

SIZE  
**375ML**

AGED  
**5 YEARS**

TYPE  
**SINGLE MALT**

CASKS  
**KILLOWEN DARK RUM & PX SHERRY**



## KILLOWEN SMALL BATCH IRISH DISTILLERY

The most authentic of distilleries, Killowen Distillery is seated in the heart of the Mourne Mountains in County Down, where horizons are framed by sweeping hills that slope gently into the sea. It is a place where old traditions and the finest natural resources have been blended to produce world class craft spirits.

Killowen Distillery has a cult following that describe it as a 'true distillery.' Seated at the slopes of Knock Shee (the Fairy Mountain), the path to the distillery is the path smugglers took during the Napoleonic Wars to bring French brandy into the North of Ireland and until recently was a perfect hideout for local poitín makers (moonshiners).

