



SINGLE CASK #3912

SAITAMA, JAPAN

ALCOHOL
62% ABV

AGED
6 YEARS

CASK TYPE
BOURBON BARREL

BARLEY
VENTURE

CARAMEL COLORING
NONE

PRODUCTION
202 BOTTLES

STILLS
2000L POT

CONDENSER
SHELL & TUBE

HEATING
INDIRECT

CHILL FILTRATION
NONE

WASHBACKS
MIZUNARA OAK X 8

TASTING NOTES
TBD

SPECIAL NOTES

FEATURED ON THE LABEL IS SCOOPY A 12 YEAR OLD GREAT DANE MIX, CERTIFIED GOOD BOY AND UNOFFICIAL MASCOT OF HIGH ROAD SPIRITS



CHICHIBU DISTILLERY

Akuto Ichiro is an icon of the whisky world, a 21st century whisky maker who embraces the heritage and heart of the Scots while perfectly executing the precision and art of the Japanese and their shokunin philosophy.

It started three centuries ago when the first of Ichiro Akuto's grandfather began making alcoholic beverages in countryside of Saitama, Japan. His grandfather opened the now legendary Hanyu Distillery in the mid-1940's and began making malt whiskies. However, when the bubble burst in the 1990's, Hanyu distillery had to close their doors indefinitely. Ichiro saved his grandfathers' last remaining whisky casks and slowly released them in a variety of bottlings. His final release, The Playing Card Series, is now legendary with individual bottles being considered the unicorns of the Japanese whisky world.

With this success Ichiro saw that the revival of artisan Japanese whisky was imminent and opened his own distillery in the beautiful Chichibu region two hours west of Tokyo. Uniquely, Chichibu Distillery also built its own cooperage and floor malting facility on site. The distillery is also the only in the world to use 100% Mizunara Japanese oak washbacks.



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